

**FROM PHILADELPHIA INTERNATIONAL
AIRPORT & POINTS EAST**

- PA TURNPIKE 176 WEST BOUND TO EXIT 286.
- RIGHT ONTO R. 272 NORTH, 1.5 MILES LEFT ONTO R. 897 WEST
- FOLLOW R. 897 WEST 15.5 MILES TO R. 501 NORTH
- FOLLOW R. 501 NORTH 5 MILES THROUGH RR UNDERPASS TAKE FIRST RIGHT ONTO W. STOVER AVE.
- W. STOVER AVE. 1 BLOCK TURN RIGHT. A&H IND. IS ON THE RIGHT PAST RAILROAD TRACKS.

**FROM HARRISBURG INTERNATIONAL
AIRPORT & POINTS WEST**

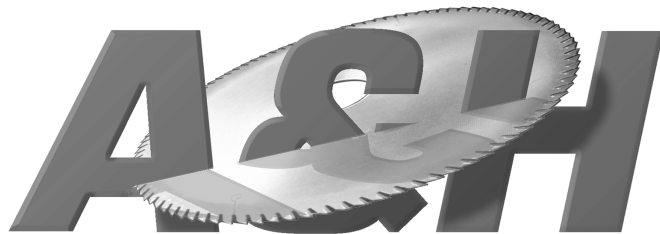
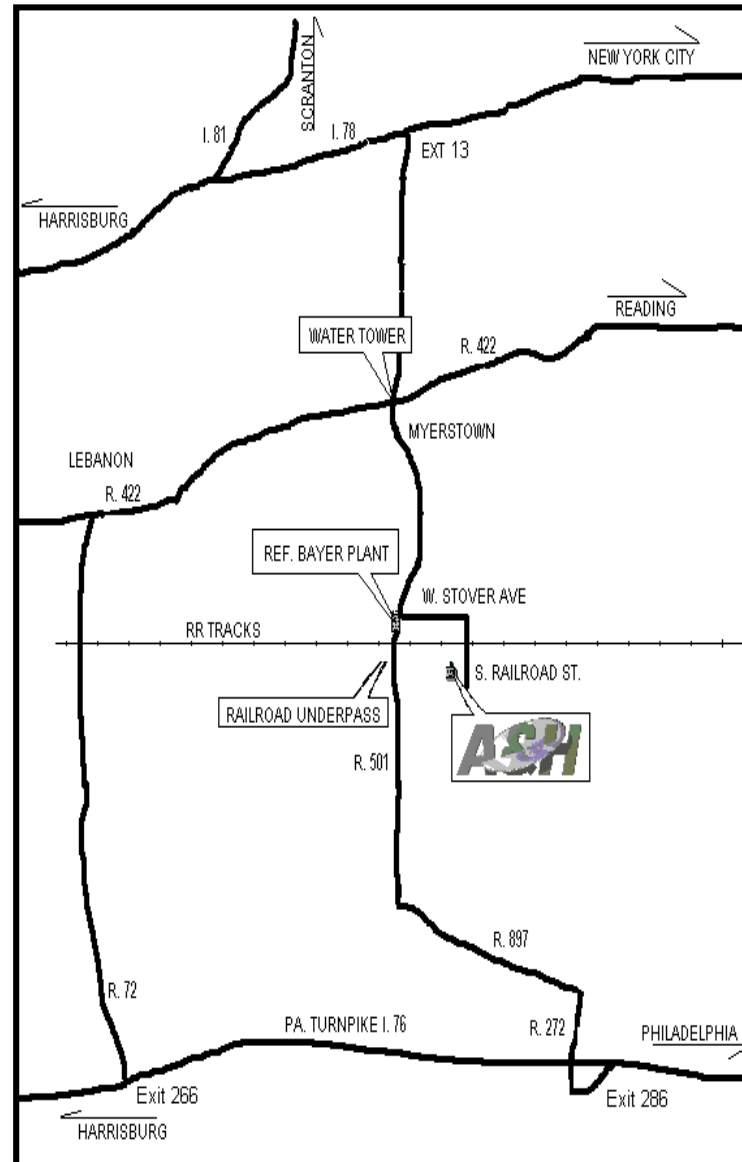
- PA TURNPIKE 176 EAST TO EXIT 266.
- LEFT ONTO R. 72 NORTH, 8 MILES TURN RIGHT ONTO R. 422 EAST
- FOLLOW R. 422 EAST 9 MILES TURN RIGHT ONTO R. 501 SOUTH (WATER TOWER)
- R. 501 SOUTH 0.9 MILES LEFT ONTO WEST STOVER AVE. (BAYER PLANT ON THE SOUTHWEST CORNER)
- W. STOVER AVE. 1 BLOCK TURN RIGHT. A&H IND. IS ON THE RIGHT PAST RAILROAD TRACKS.

FROM INTERSTATE 81 POINTS NORTH & SOUTH

- FROM I81 PROCEED TO I78 EAST ALLENTOWN EXIT
- FOLLOW INTERSTATE 78 DIRECTIONS

FROM INTERSTATE 78 POINTS WEST & EAST

- FROM I78 PROCEED TO BETHEL EXIT# 13 R.501 SOUTH
- R. 501 SOUTH 9 MILES LEFT ONTO WEST STOVER AVE. (BAYER PLANT ON THE SOUTHWEST CORNER)
- W. STOVER AVE. 1 BLOCK TURN RIGHT. A&H IND. IS ON THE RIGHT PAST RAILROAD TRACKS.



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